

## Superior pharmaceutical testing delivered by experts

Eclipse Scientific Group is one of the UK's leading providers of pharmaceutical testing services. Acquired by Inspicio in 2006, Eclipse Scientific Group has over 20 years experience of offering a range of high quality analytical testing services across the UK and Ireland through our UKAS accredited laboratories.

As one of five key business divisions within Eclipse Scientific Group, we are focussed on delivering high quality pharmaceutical testing services and further enhancing our established reputation within the pharmaceutical and healthcare industries. We are committed to providing an unrivalled, flexible analytical service to meet all our customers' needs, with the aim of exceeding their expectations and establishing long-term business relationships.

### Unrivalled Service

Eclipse Scientific Group offers an unrivalled service to our customers. All pharmaceutical testing is carried out at our accredited, purpose built facility at Ely. We offer an unrivalled range of services, delivered by a dedicated and experienced team committed to meeting all our customers' needs, whatever their requirements.

### Comprehensive Range of Services

Testing a wide range of raw materials, APIs, finished products, purified water, water for injection and waters for steam sterilisers and washer disinfectors (to HTM guidelines), the site is GMP compliant. Water and microbiological tests are also UKAS accredited.

Reports are supplied in hard copy or electronic format and can be tailored to meet customer specific requirements. Professional interpretation of results is also available from our expert team if required.

### Purpose Built Laboratory Facilities

Our motivated team of highly experienced and qualified scientists work at our GMP compliant facility which has dedicated laboratory areas to cover the full range of chemical and microbiological testing as well as six storage stability rooms held at standard ICH conditions. All rooms are monitored in real-time for temperature and humidity with a 21 CFR Part 11 compliant data system. Purpose built on its own site, the pharmaceutical laboratory is supported in its daily operations by the group's larger infrastructure.

We have strong personal relationships with our customers. Modern, automated instrumentation gives us a diverse and enviable range of testing capabilities so that customers receive a cost effective, flexible and professional service.

### Quality Assured

Quality, reliability and consistency are at the centre of everything that we do. Customers can have confidence in the integrity of their test results as we are inspected by regulatory bodies and welcome our customers to visit and/or audit us. In addition, we have our own internal, independent quality department which undertakes a programme of self inspection.

- The laboratory is GMP compliant, MHRA inspected and UKAS accredited to ISO 17025
- New equipment is fully validated and documented, (full IQ/OQ/PQ)
- Audits are conducted regularly by customers in accordance with MHRA requirements
- We participate in external proficiency schemes including LEAP, EDQM and ILPQ
- We are licensed to hold all classes of controlled drugs

As a trusted supplier to leading pharmaceutical manufacturers and importers, Eclipse Scientific Group achieves premium service levels through investment in quality systems to guarantee ongoing compliance.

## Pharmaceutical Experts

To deliver unrivalled services and provide our customers with assured quality, Eclipse Scientific Group employs highly qualified and experienced staff. Possessing extensive pharmaceutical expertise, our dedicated and professional team are members of relevant professional bodies, ensuring that we remain at the forefront of the industry.

Our understanding of the pharmaceutical market and customers' requirements enables us to provide knowledgeable, proactive support and advice. Our staff pride themselves on their technical expertise and are always more than willing to discuss a customer's specific testing requirements.

### Pharmaceutical testing services include:

- BP/EP/USP/JP standards
- Chemical analysis and/or microbiological analysis, of human and veterinary products, intermediates and raw materials
- Pharmacopoeial/standard/in-house and customer specific methods as required
- QC testing for batch release
- Routine or specialist projects, investigations and method validation
- Storage stability to ICH guidelines
- Water testing - Chemical and Microbiological analysis to the following standards:
  - Customer specific
  - Pharmacopoeial methods (BP, EP, USP, JP)
  - HTM 2030 & HTM 2031 guidelines (NHS Estates)



### Equipment available includes:

- Class II Biohazard safety cabinet
- Dissolution baths
- GC (FID and headspace)
- HPLC (UV, Fluorescence, diode-array and refractive index detectors)
- Ion chromatography
- IR spectrophotometer
- Karl Fischer auto-titrator
- Photostability cabinet
- Physical parameter measuring instruments
- Total Organic Carbon Analyser
- UV/VIS spectrophotometer
- Viscometers
- Walk-in dedicated ICH storage stability cabinets

For more detailed information on the testing services we offer, please visit our website, [www.eclipsescientific.co.uk/pharmaceuticaltesting](http://www.eclipsescientific.co.uk/pharmaceuticaltesting).

For further information please contact  
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